## CONFIDENTIAL

N. C moone they aren't changing)

## PRINT NUMBER

- 321010/D Change .06 by 45° changed to .08 by 45°.
- 321016/A Change .307/.317 diameter shoulder finish changed from 32 to 16.
- 321017/c .198/.208 dismeter finish. Added 16. Also note; must be flat within .001. U.C.
- 321018/D Add slight radius at center, also 8 finish and polished, also temper changed from C48252 to C44248.
- 321021/A .1248/.1243 diameter finish changed from 32 to 16, also 16 finish added on outer rim.
- 321023/C Slot shoulder .020/.025 wide by .074/.077 dismeter must be polished, also 16 finish added on .1870/.1875 diameters.  $\mathcal{N}$  .
- 321024/B Made as integral gear with idler #321216. V C
- 321216pB .0927/.0932 diameter changed to .0930/.0932 diameter. Also 16 finish added on shoulder between .0930/.0932 diameter and .120/.126 diameter.
- 321029/C Maximum radius of .010 added on .093/.094 bore. Also 16 finish added on both bore bottom surfaces. N . C.
- 321031/4 16 finish added on .1870/.1875 diameter.
- 321035/D .4985/.5000 diameter changed to .4990/.4995.
- 321037/A .0932/.0934 diameter changed to .0934/.0936 two places. Also 32 finish added on concentric diameter.
- 321040/A .2500/.2503 diameter changed to .2497/.2500. Also .080/.090 dimention changed to .085/.090. Also .02 slot omitted.
- 321041/A Added hub diameter inside and outside and drive gear diameter must all be concentric within .0005.
- 21043/A .2500/.2505 diameter changed to .2502/.2505. Also added; .2492/.2497 diameter must be concentric with .2022/.2027 diameter within .001.

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25X1

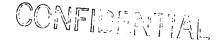
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- 321048/A .060/.064 dimention changed to .055/.060.
- 321058/A Added 16 finish on left shoulder of .020/.030 slot.  $\mathcal{U}$   $\mathcal{C}$
- 321059 .095/.096 diameter changed to .0940/.0945.
- 321066/A Added: .1548/.1558 diameter must be concentric within .0005, also shoulder must be parallel within .0005.
- 321108/D .0310/.0325 diameter hole should be .031/.03125 within .0005 of center, or mating parts should be mated and delivered as pairs.
- 321109 Print wrong: redesigned according to ACF print 321109/A.
- 321112 Print wrong: redesigned according to ACF print 321112/A.
- 321113/A Angle of flat changed to be parallel with sides, also pin assembly indicated in reverse since item 2 print was wrong.
- 321114/B .085/.095 diameter changed to .083/.085. Also added note; must be flat within .002. Also added .008 and .010 thicknesses.
- 321129/B Added surfaces must be perpendicular within .0002.
- 321170/A .1255/.1270 diameter hole changed to .1250/.1255. Added note: must be flat to within .001.
- 321183 Parts 1 and 2 made as integral gear. N. C.
- 321201/A Added note gives maximum thread up to shoulder.
- 321216 Made as integral gear with 321024. N.C.
- 321234/D Eliminated note 1.
- 321247/A Eliminated staking. Added note: appoxy adhesive to cement in place.
- 321248/C Eliminated staking. Added note: press item 2 in place.
- 321257 Changed .640 dimention to .670, also added length of 90° arm 11/30 are:
- 321260 Changed .048/.052 dimention to .037/.039.
- 321291/B Added 32 finish to .1243/.1248 diameter shoulder.
- 321312/A Changed .072/.076 dimention to .060/.065, also changed .0765/.0780 diameter.

  \*\*Must be concentrate.\*\*

  Also added note: .0610/.0625 diameter with .100/.105 diameter within .001.

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Also added 16 finish to .100/.105 dismeter and to .0610/.0625 by .122 dismeter.

- 321313/A Added 32 finish to all exits surfaces, also all axits surfaces must be concentric within .001.
- 321315/A Added .085/.089 holes must be concentric within .0005, also shoulders must be parallel within .0005.
- 321341/B .4995/.5005 diameter changed to .4995/.5000.
- 321344/B .2662/.2657 diameter changed to .2662/.2667. Also .204/.205 diameter changed to .2032/.2037. Also added 16 finish to .2032/.2037 diameter hole.
- 321395/B .078/.080 diameter changed to .0780/.0785. Also added note: must be flat within .001.
- 321465 Added note: groove must be perpendicular to bottom within .0005.
- 321470 Added 32 finish both surfaces. Also added note: must be flat within .001. N . C.
- 321481 Added 16 finish to shoulder between .1870/.1875 diameter and .1243/.1248 by .095 diameter.  $N \cdot C$

